PREPARATION

- Insert the loops of the fasteners between the teeth of the comb and push the fasteners strip against the matrix, according to drawing below.
- Insert the gauge pin through the comb and the fastener loop

![Fig 1](image1.png)  ![Fig 2](image2.png)

- Cut the belt accurately and at right angles.
- Insert belt into the fasteners until it touches the comb.
- Center the belt.

INSTALLATION

For this job, use safety glasses and industrial gloves.

STEP 1:
At the end the belt, position the punch guide over the 1st fastener, making sure that the guide base is in contact with the fastener.

* If undone, *slightly* hammer strike the guide to insert the staples (Fig 2).
**STEP 2**: G 2001  (Fig 3)
While holding the drive punch, strike the zone indicated on diagram to close the fastener on the belt.

**STEP 3**: (Fig 4)
Strike the piston several times until the staples are firmly seated into the belt.

**STEP 4**: (Fig 5)
Continue according to flee diagram
Nota: For wider belts than the width of the tool, use a longer gauge (on request order)

**STEP 5**: (Fig 6)
* Remove gauge pin.
* Return splice and position it on the template
* Hammer down the points of staples on the fasteners, avoiding hammering on the loop of the fasteners.

**RECOMMENDATIONS**
Clean and lubricate the grooves of the matrix regularly.
Make sure that the guide holes are clean, allowing easy introduction of support pillars.

More information?
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[www.mlt-lacing.com](http://www.mlt-lacing.com)