PREPARATION

* Check the thickness of the belt and select the correct fastener

**G2002**
- n°22 = 7.5 to 9 mm - (19/64" to 11/32")
- n°24 = 9 to 11 mm - (11/32 " to 7/16")
- n°26 = 11 to 13 mm - (7/16" to 1/2")
- n°28 = 13 to 15 mm - (1/2" to 19/32")

**TITAN H**
- n°20 = 5 to 7.5mm - (3/16" to 19/64")
- n°22 = 7.5 to 9.5 mm - (19/64 " to 3/8")
- n°24 = 9.5 to 12.5 mm - (3/8" to 1/2")
- n°26 = 12.5 to 14 mm - (1/2" to 9/16")

* Insert the loops of the fasteners between the teeth of the comb according to the enclosed diagram. (Diagram also on the fixing gear).

* While slightly lifting the fasteners, insert the gauge pin through the fasteners (Fig. A & A') Fold the fasteners back.

* Cut the conveyor belt accurately and at right angles.
* Insert the belt end into the fasteners until it touches the comb (Fig. B & B') or sealing strip if there is one for the MINET G 2000² fasteners.

* Center the belt (Fig. C).
INSTALLATION
(For this job use safety glasses and industrial gloves)

* Secure the belt by driving in the staples on each side of the joint and then in the centre. The staples are
  driven through by the following method. Insert fasteners alternately as per Fig. D

* When all the fasteners are installed, remove the gauge pin and inspect the work.

METHODE

Fig. E.

Step 1:
Position the drive punch over the staples, check that the 3
bushed support pillars are correctly inserted into the guide
holes of the template and that the staples are inside the body
of the drive punch so that the punch is in contact with the
fastener (Fig. E)

Step 2:
Strike the striking zone with a hammer while
holding the drive punch. Check that the
fastener is closed and in
contact with the belt. Fig. F

Step 3
While holding the drive punch, strike the piston
several times until the staples are firmly seated
Fig. G.

RECOMMENDATIONS.

* Clean and lubricate regularly the grooves of the matrix.
* Make sure that the guide holes are clean, allowing easy introduction of support pillars.