INSTALLATION METHOD

RV6 FASTENER

1. Make sure the template and the drive punch are clean and lubricated.
   Load the correct width of fasteners into the template (75 mm or 3” less than the belt width).
   Insert the gauge pin through the fasteners securing them to the template.

2. Ensure that the belt is cut straight and square.
   Insert the belt up to the belt insertion stops.
   Make certain the belt is centered.

3. Secure the belt by driving in the staples on each side the joint, then in the center and then the quarters.

   To do this:
   A. Position the drive punch over the staples to be inserted.
   B. Push down the drive punch to make contact with the fastener.
   C. Strike the piston to drive the staples through the belt until they are firmly seated. (Safety glasses and industrial gloves are recommended).
   Ensure the drive punch is pushed down and making contact with fastener everytime before striking the piston.

   Insert the remaining staples following steps A/B/C across the full width of the belt. Remove the gauge pin.